GC/MS analysis can be performed by IVA of hermetic devices, ampulization, static headspace, direct air injection (cylinders), or direct solvent injection (solvent extraction).

- 1) Analysis is performed at client requested temperatures.
 - a. IVA of hermetic devices can be analyzed up to 200°C. Customized bake times available.
 - b. Ampulization up to 450°C. Quartz ampules up to 1000°C. Customized bake times available.
 - c. Static Headspace up to 250-300°C. (Recommend <250°C). Bake times up to 999 minutes. Extended bake times optional.
 - d. Direct Air Injection (cylinders) up to 150°C.
 - e. Direct Solvent Injection at ambient. Variety of solvents are available.
- 2) Standard Analysis Instrument Parameters
 - a. Negative Electron Impact (EI)
 - b. Helium carrier gas
 - c. Scan range 35-550 amu.
 - i. *Components with <35 mw will not be detected. (Methanol, Formaldehyde, etc).
 - ii. **Will not identify inorganic acids, general inorganics, light atmospheric gases (H2, N2, O2, H2O)
 - ***If mw <35 is necessary (H2O, Methanol, gases, etc) should run standard IVA. If organic unknowns, run GC/MS. If both, should run both GC/MS and IVA for the "Full Picture".
 - iv. PPB range detection limits.

3) Standard Report Format

- a. Identification of the top 10 unknowns by concentration
- b. Semi-quantitative results (non-calibrated)
 - i. Results reported in units based on Relative %.
 - ii. Relative % is compared relative to the other components detected.
- c. Narrative of analysis
 - i. Introduction to describe the analysis and purpose
 - ii. Description of any sample prep
 - iii. Relevant Instrument parameters
 - iv. Discussion of results

- d. Photos of samples as received
- e. Tentatively Identified Compound (TIC) summary
 - i. Sample info
 - ii. List of unknowns including retention time, CAS #, Tentative ID, Relative concentration, and Q-value (quality of match to NIST '11 Mass Spectral Library of > 243000 spectra)
- f. Chromatograms of Control Blank and samples
- g. Overlays of chromatograms illustrating relevant information (detected components, discrepancies between lots of samples, etc)
- h. Mass spectra when applicable
- 4) Custom Report Format
 - a. Quantitative results for specific compounds available.
 - i. Specific compound information is required.
 - ii. NIST traceable standards may be required for analysis.
 - iii. Each calibration is performed and charged independently. Final cost will be based on the standards required (single-point cal vs 5-point cal, etc).
 - b. > 10 Unknown identifications optional.
 - i. Analysis time depends on number of unknown identifications
 - c. Additional options available-call to discuss.

Standard Turnaround Time = 5-10 Business Days.

How to choose which analysis is right for you:

-Sample size is important—Headspace vials can hold only 40 mm x 11 mm sample. Ampules can hold only 4-5 cm x 11 mm. Special large ampules can hold 8cm x 17mm (cannot seal certain atmospheres in large ampules).

-Are you looking for Hydrogen, Oxygen, Methane, Methanol, Moisture, Nitrogen, "Corrosive Gases", Ammonia, Formaldehyde, etc? This can be found using IVA only. GC/MS will not see these.

-Are you looking for unknown organics with mw>35 (mw 35~45 are sometimes tricky too)? These can be found via GC/MS.

-Organics, gas varieties and low mw or moisture? Both IVA and GC/MS will be required.

-GC/MS cannot identify hydrocarbon mixtures [ex.) gasoline, mineral spirits, oils], but will identify the individual hydrocarbons in those mixtures.

- Static headspace analysis is performed in room air only. Ampulization may be performed using optional gas matrices (dry N_2 , Argon, etc).

-Ampules vs Headspace? Headspace analysis is the preferred method when the samples fit in the vials (11mm x 40mm size or less) and analysis temperature is $<250^{\circ}$ C. If over $250^{\circ} < 400^{\circ}$, ampules should be used. If you require a bake temperature of $\sim 250^{\circ}$, technical discussion will be required to determine the best test option. Early boilers benefit chromatographically from ampule analysis due to cryofocus option (can't be used with headspace analysis).

-Headspace analysis vs. solvent extraction? This depends on what you are looking for. If an off-gassing analysis is required headspace analysis will be applicable. If "impurities" or "surface contamination" analysis is needed a technical discussion will be required to determine the best test methods. There are many factors to consider; solvent extraction may lose very volatile components in the solvent peak whereas headspace analysis may not drive off all surface contamination, especially heavier components, and may create off-gassing from the sample material itself at elevated temperatures. We will presume the sample materials will off-gas consistently and any discrepancies between samples will be the impurities or contamination. Full technical discussion is required prior to submission.

Equipment:

- Agilent 7697A Headspace Autosampler
 - 111 Sample capacity, Temperature range-ambient to 300° C, Equilibration times up to 999 minutes
 - o 12-Position oven allows multiple sample equilibration at the same time
 - <1% RSD between samples reproducibility
 - o 10, 20, and 22 mL vial capacity
 - o Automatic vial leak check before analysis
 - o Sample probe purge between samples to minimize carryover
 - Capable of liquid or solid applications, ideal for off-gassing studies
- Agilent 7890A GC
 - o Advanced EPC, Retention time locking
 - Split/Splitless Inlet
 - Variable speed oven cooling fan
 - Liquid Nitrogen cryofocus option detects as low as C2 to C20 hydrocarbons.
 - o Customized inlet adapter allows analysis of ampulized samples and IVA on hermetic devices
 - Several analytical GC column options available to optimize detection of specific components
- Agilent 5975C Mass Spectrometer
 - Scan range from 1.6-1050 amu at up to 12500 u/sec (We usually scan 35-550)
 - o SIM, Scan and synchronous SIM/Scan capability

- o Triple Axis detector maximizes signal-to-noise and lowers detection limits
- o Inert Ion Source and gold/quartz quadrupole
- o Deconvolution software enables better library search peak purities
- NIST '11 Mass Spectral Library with >243000 spectra